

**NEW!**

**INCREASE IN RAPIDITY, FLEXIBILITY AND EFFICIENCY.**

# HD 250 NOW WITH EXTENDED QUICKCHANGE.



## **Pricing pressure? Production on demand? Losses in quality?**

Good news for all producers of drainage, cable protection as well as small-dimension waste and rain water pipes: starting immediately, DROSSBACH's HD 250 corrugator is available with an extended QuickChange system which not only reduces setup times for mould change by up to 30%, but also makes die head handling quicker, safer and even more comfortable.

Smooth change of dimension in familiar premium quality!

## **SPECIAL OFFER:**

Order your HD 250 before August 31<sup>st</sup>, 2009 and get the new QuickChange system free of charge!

## ERGONOMICS AND RELIABILITY

# HD 250 NOW WITH EXTENDED QUICKCHANGE.



The semi-automatic QuickChange system for mould block change reduces your HD 250's setup and maintenance intervals by approx. 30%!

At the push of a button, each mould block pair returns into service position. The stop screws are loosened automatically and the mould can be replaced manually in a user-friendly way. Then the stop screws are tightened and the new tools are ready for further production processes.



**In the fields of application of cable protection, drainage, sewerage and rain water, world-wide competition increases constantly.**

Maximum quality at any time for competitive prices, short delivery times and small batch sizes can be realized best with DROSSBACH's extended QuickChange system. Reduced setup times make it possible to increase annual pipe production by 200,000 meters or, in other words, to increase material throughput by about 170 t of HDPE, based on an average machine capacity under current conditions.

**Make use of the high potential of the HD 250 with extended QuickChange now! For your advantage in productivity.**

The HD 250 is the only corrugator available on the market which is equipped with optimised electrical connections between extruder and die head to ensure quick and reliable die head services. The individual plug connections are arranged clearly. During further development processes, their number has been reduced by half, so that a quick and smooth handling during production breaks is guaranteed.

### HD 250 SPECIFICATIONS

Performance data	
Max. mech. production speed	22 m/min
PE/PP output	750 kg/h
Measurements/weight	
Max. pipe outer diameter (OD)	250 mm
Min. pipe internal diameter (ID)	40 mm
Number of mould blocks (per side)	38
Length	3560 mm
Width	1950 mm
Height (depending on extrusion height)	>1800 mm
Length of moulding area	2020 mm
Max. travel	2800 mm
Weight of machine without mould blocks	4680 kg